TECHNICAL INFO

PRODUCT

STUCCO PER LEGNO (C4104, L4108, L4109, L4110)

FEATURES

LEVANTE STUCCO PER LEGNO is a two - component product made by unsaturated polyester resins. It is suitable for applications on wooden supports, to rebuild missing small and large parts, plastering, finishing, etc.

It quickly cures by adding the appropriate catalyst; After hardening it can be subjected to the same wood treatments and can be repainted with all kind of varnishes on the market. The various available colors allow the application on different types of wood, from lighter to darker colors. After the sanding phase, the coloration is enhanced with the application of the transparent finishing layer, so it is necessary to verify the coloration before to paint.

TECHNICAL DATA

Peso specifico	1700 ± 20 g/l	(MI 001)
V.O.C.	45 ± 2 g/l	(ASTM 2369)
Viscosità	1600 ± 200 Pas	(MI 002B; 25°C)
Consistenza	1100 ± 200 Pas	(MI 002B; 25°C)
Colore	Chiaro, medio, scuro, bianco	

STORAGE

Keep the container well closed and stored in a cool (temperature below 25°C) and ventilated environment for a maximum period of 12 months from the date of production marked on the tin. Avoid direct sun exposure.

SAFETY RECOMMENDATIONS

During the application and drying time, air the room. It is recommended to use appropriate DPIs during the application phase. Before working, read the safety data sheet carefully.

APPLICATION

_ Ensure that the surfaces to putty is dry and clean;

_ Remove from the tin with clean tools the quantity to be used, adding 1 to 3 grams of hardener for every 100 grams of product;

– Mix the right amout blending well the two components;

_ Apply the putty on the surface to be worked, remember that the product can be sanded (grit P 80 - P 120 to dry up to P400) after about thirty minutes; The hardening times can be altered depending

by the temperature: at temperatures above 25 ° C time can reduce and with lower temperatures can be extended;

- Don't put back into the tin the catalyzed putty and/or not used just to avoid the deterioration of the product into the tin;
- Close the tin after the use, just to avoid the contact with the air so the product can't harden.

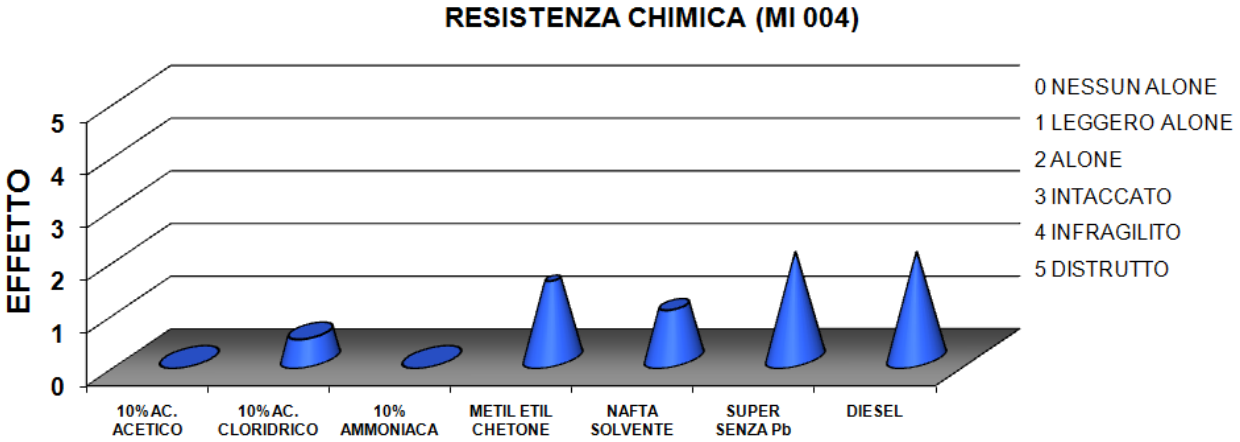
IMPORTANT: Verify before the application the coloration of the putty on the surface to be treated making the preliminary tests;

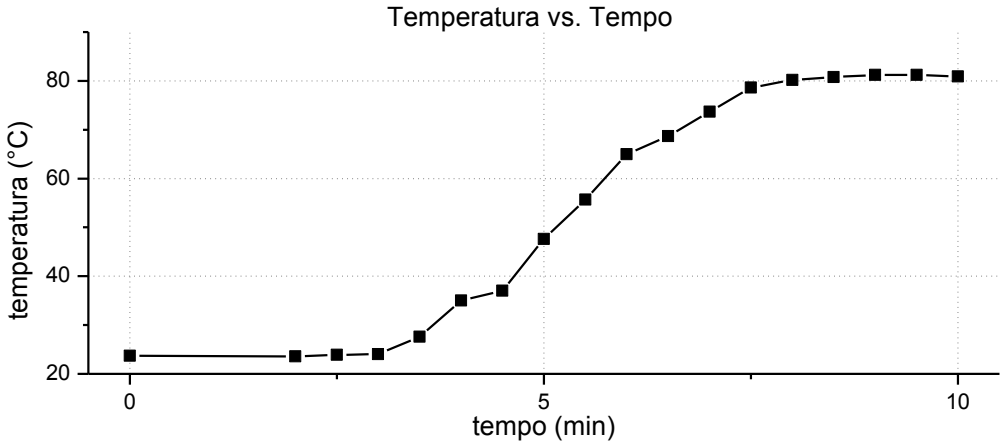
	Application	Spatula
	Report of use	Catalyst in paste (DBP) 100 g : 3÷5 g
	Gel time	4 – 5 min (MI 003; 25°C)
	Handling time	20 min (MI 012; 25°C)
	Complete drying	< 1 h (MI 012; 25°C)
	Sanding	After 30 min a) P80, P120 b) P400 (MI 012; 25°C)

ADDITIONAL INFORMATION

ESSICCAZIONE (MI 012; 1 – 3 % di dibenzoil perossido)

Temperature (°C)	GEL TIME	Handling Time	Complete Drying
25	5 min	20 min	< 1 h
40	< 5 min	10 min	30 min





The catalysis (MI 003) has been made with the 2% of dibenzoilperossid